



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
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**D2530**  
**Job Sheet 186279**



Part No: D2530

Job Qty: 4 ea

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:E Removed Purchasing 05-11-07 JLM IPP Rev:F 11.01.07 chg qc 5 to 6 DD verf:EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                    |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 90    | Start up Operation | 4 Ea  | 12/7/18    | 12/7/18  | 0.00      | 0.00    | Start Up Large Fab-7  |           | DYC 18-12-04       |
| 100   | Large Fab          | 4 pcs | 12/7/18    | 12/7/18  | 0.12      | 0.78    | Large Fab 8           |           | DYC 18-12-04       |
| 110   | QC                 | 4 pcs | 12/7/18    | 12/7/18  | 0.00      | 0.00    | QC5                   |           | EL                 |
| 120   | Large Fab          | 4 pcs | 12/7/18    | 12/7/18  | 0.00      | 1.60    | Large Fab 1           |           | DYC 18-12-04       |
| 130   | QC                 | 4 pcs | 12/7/18    | 12/7/18  | 0.00      | 0.00    | QC9                   |           | EL                 |
| 140   | QC                 | 4 pcs | 12/7/18    | 12/7/18  | 0.00      | 0.00    | QC5                   |           | EL                 |
| 150   | Powdercoat         | 4 pcs | 12/7/18    | 12/7/18  | 0.00      | 0.15    | Powdercoat4           |           | BL 18-12-06        |
| 160   | QC                 | 4 pcs | 12/7/18    | 12/7/18  | 0.00      | 0.00    | QC3                   |           | 21                 |
| 170   | Packaging          | 4 pcs | 12/7/18    | 12/7/18  | 0.00      | 0.00    | Packaging3 FP001      |           | BE 18-12-20        |
| 180   | QC21-SA            | 4 Ea  | 12/7/18    | 12/7/18  | 0.00      | 0.00    | QC21                  |           | DAS 21 DEC 20 2018 |

Part Op 100 - 1-Cut to length as per Dwg D2530

Descriptions: 120 - 1-Weld as per Dwg D2530 and QSI 004 using Welding Jig DT8301

150 - START TIME: 8:05 FINISH TIME: 8:32 07:32

M138839

### Job BOM

| Part / Item      | Component Name              | Quantity               | Operation             | Container |
|------------------|-----------------------------|------------------------|-----------------------|-----------|
| M304TR0.750W.049 | 304 Round Tube .750 X .049W | 11.6580 ft (2.9145 ea) | 90-Start up Operation | 5126573   |
| D2534            | Lock Plate                  | 8 Ea (2 ea)            | 120-Large Fab         | 5091837   |

### Job Allocations

| Operation             | Component Part   | Required | Inventory | Allocated |
|-----------------------|------------------|----------|-----------|-----------|
| 90-Start up Operation | M304TR0.750W.049 | 12       | 220       | 0         |
| 120-Large Fab         | D2534            | 8        | 25        | 0         |

### Part Specifications

Specifications could not be found.



DQA: \_\_\_\_\_ Date: \_\_\_\_\_



# WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

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| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                          | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/> |                          | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:15%;">Skid-tube</td><td><input type="checkbox"/></td> <td style="width:15%;">Cross tube</td><td><input type="checkbox"/></td> <td style="width:15%;">Water Jet</td><td><input type="checkbox"/></td> <td style="width:15%;">Engineering</td><td><input type="checkbox"/></td> </tr> <tr> <td>Machining</td><td><input type="checkbox"/></td> <td>Small Fab</td><td><input type="checkbox"/></td> <td>Prod. Eng. Coord.</td><td><input type="checkbox"/></td> <td>Quality</td><td><input type="checkbox"/></td> </tr> <tr> <td>Thermoforming</td><td><input type="checkbox"/></td> <td>Finishing</td><td><input type="checkbox"/></td> <td>Rec/Store/Packaging</td><td><input type="checkbox"/></td> <td>Other</td><td><input type="checkbox"/></td> </tr> <tr> <td>Large Fab</td><td><input type="checkbox"/></td> <td>Composite</td><td><input type="checkbox"/></td> <td>Supplier</td><td><input type="checkbox"/></td> <td></td><td></td> </tr> </table> |                          |                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                  |                          | Skid-tube       | <input type="checkbox"/> | Cross tube    | <input type="checkbox"/> | Water Jet          | <input type="checkbox"/> | Engineering                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | <input type="checkbox"/> | Machining | <input type="checkbox"/> | Small Fab            | <input type="checkbox"/> | Prod. 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Coord. | <input type="checkbox"/> | Quality          | <input type="checkbox"/> | Thermoforming   | <input type="checkbox"/> | Finishing     | <input type="checkbox"/> | Rec/Store/Packaging | <input type="checkbox"/> | Other             | <input type="checkbox"/> | Large Fab | <input type="checkbox"/> | Composite            | <input type="checkbox"/> | Supplier   | <input type="checkbox"/> |      |                          |                |                          |         |                          |                    |                          |                   |                          |        |                          |                 |                          |              |                          |         |                          |         |                          |                       |                          |                  |                          |            |                          |        |                          |  |                          |              |                          |         |                          |  |                          |                       |                          |
| Skid-tube                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              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| <div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p style="font-size: small;">1270 Aberdeen Street<br/>Heckesbury, ON K6A 1K7<br/>CANADA<br/>TEL.: 1 813 602-5200<br/>Email: sales@dartaero.com<br/>www.dartaerospace.com</p> <p style="font-size: x-small;">Date: 12/04/18</p> </div> <div style="width: 50%;"> <p style="font-size: x-small;">Material _____</p> <p style="font-size: x-small;">Use for Testing _____</p> <p style="font-size: x-small;">Internal Transport _____</p> <p style="font-size: x-small;">Tribal Knowledge _____</p> <p style="font-size: x-small;">LOA _____</p> <p style="font-size: x-small;">Substation _____</p> <p style="font-size: x-small;">Past Expiry Date _____</p> <p style="font-size: x-small;">Misidentified _____</p> </div> </div> <div style="display: flex; justify-content: space-between; margin-top: 10px;"> <div style="width: 45%;"> <p style="font-size: small;">Container No: S134558</p> <p style="font-size: small;">Part: D2530</p> <p style="font-size: small;">Job No: 186279</p> <p style="font-size: small;">Serial No/Batch: S134558</p> <p style="font-size: small;">Revision: _____</p> <p style="font-size: small;">Inspector: _____</p> <p style="font-size: small;">Exp Date: _____</p> <p style="font-size: small;">Instructions: Various STC's</p> </div> <div style="width: 50%;"> <p style="font-size: small;">CUTTS _____</p> <p style="font-size: small;">Crushing _____</p> <p style="font-size: small;">Heat Treat _____</p> <p style="font-size: small;">Wave/Twist in Tube _____</p> <p style="font-size: small;">Marks/Chatter _____</p> <p style="font-size: small;">Contamination _____</p> <p style="font-size: small;">Countersink _____</p> <p style="font-size: small;">Cut Too Short _____</p> <p style="font-size: small;">Instructions Incomplete/Unclear _____</p> <p style="font-size: small;">Drill Holes _____</p> </div> </div> |                          |                                                                              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